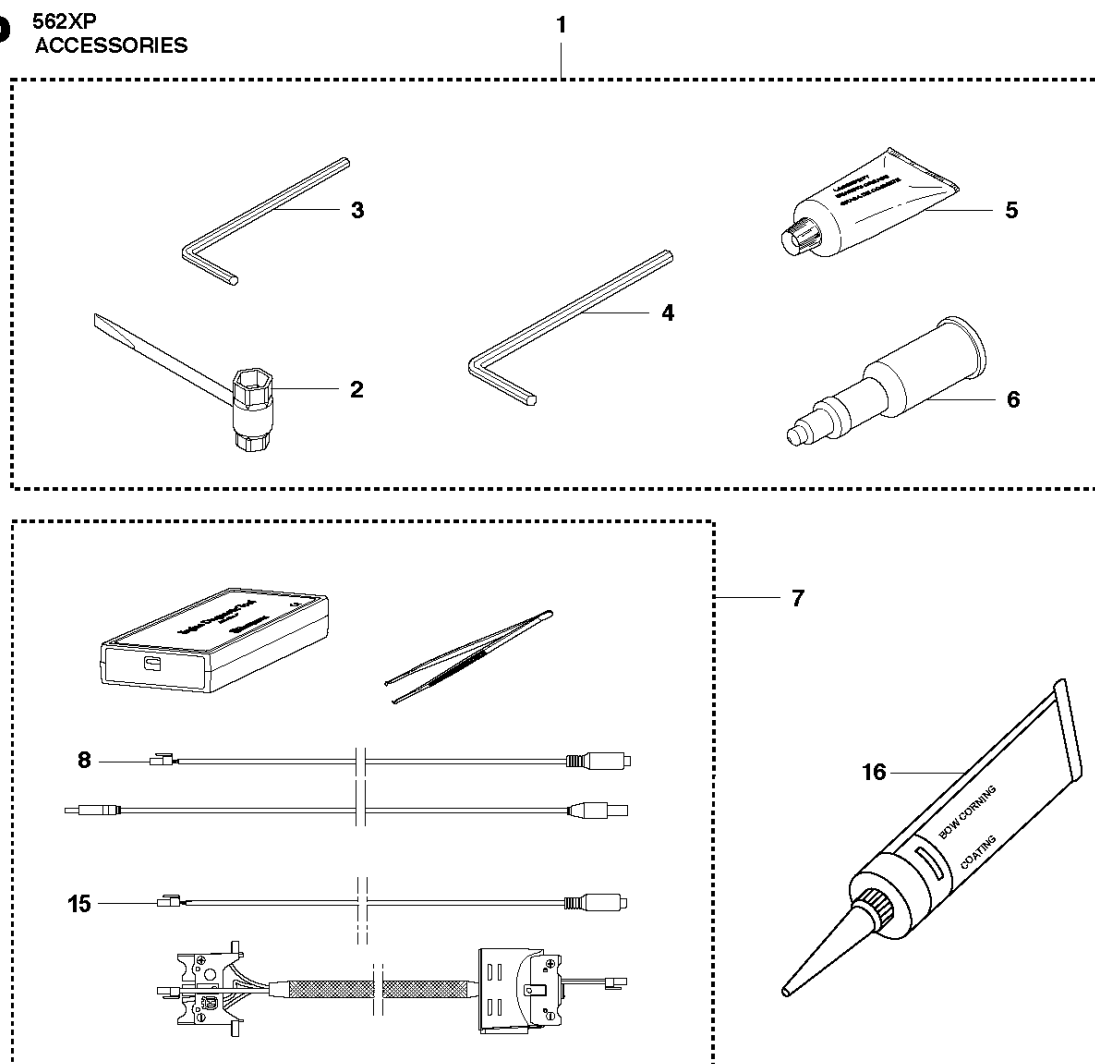
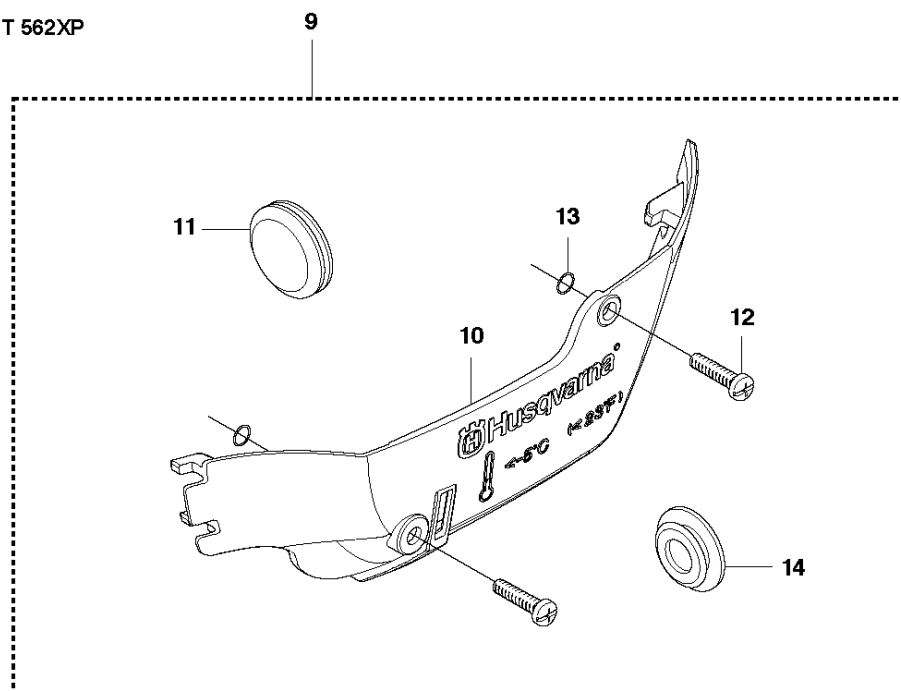




SPARE PARTS LIST

CHAIN SAWS

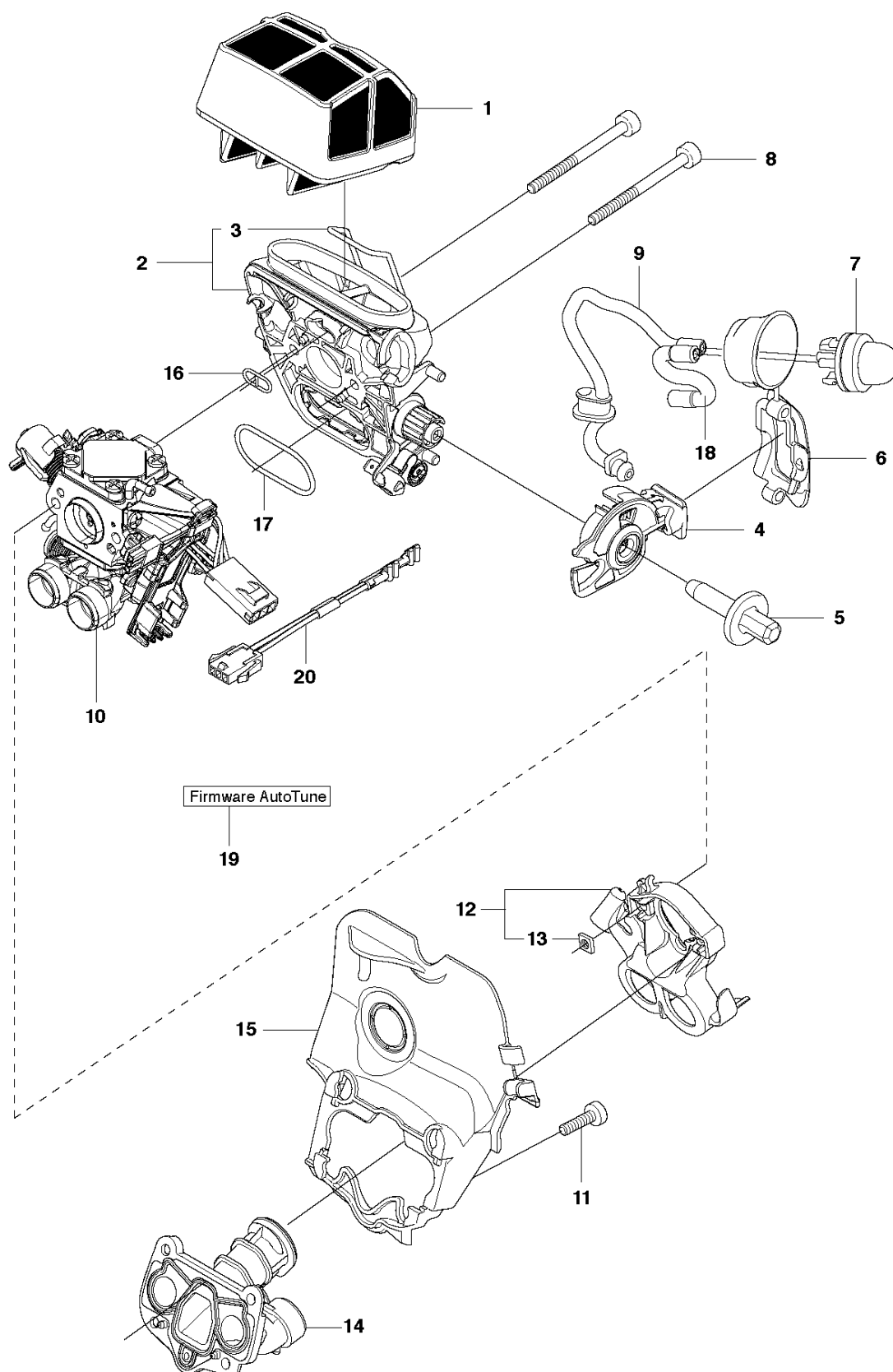
562 XP/XPG

P 562XP
ACCESSORIES**WINTER KIT 562XP**

ACCESSORIES

562 XP/XPG

Ref	Part No	Description	Remark	QTY KIT	
1	575 43 92-01	TOOL		1	
2	522 52 11-01	COMBINATION WRENCH		1	1
3	503 55 86-01	SPANNER		1	1
4	503 55 86-02	SPANNER		1	1
5	503 62 12-01	GREASE		1	1
6	501 91 14-01	GREASE GUN		1	1
7	583 89 71-01	DIAGNOSTIC TOOL KIT		1	
8	576 18 34-01	CABLE ASSY	Diagnostics cable 14 Mhz	1	7
9	522 98 65-02	WINTER KIT		1	
10	505 16 61-01	WINTER COVER		1	9
11	503 40 59-01	WINTER PLUG		1	9
12	503 21 70-16	SCREW CCRPANT		2	9
13	740 42 01-00	O-RING		2	9
14	578 12 55-01	WINTER PLUG		1	9
15	576 95 22-01	CABLE ASSY	Diagnostics cable 8 MHz	1	7
16	503 26 72-01	GLUE		1	

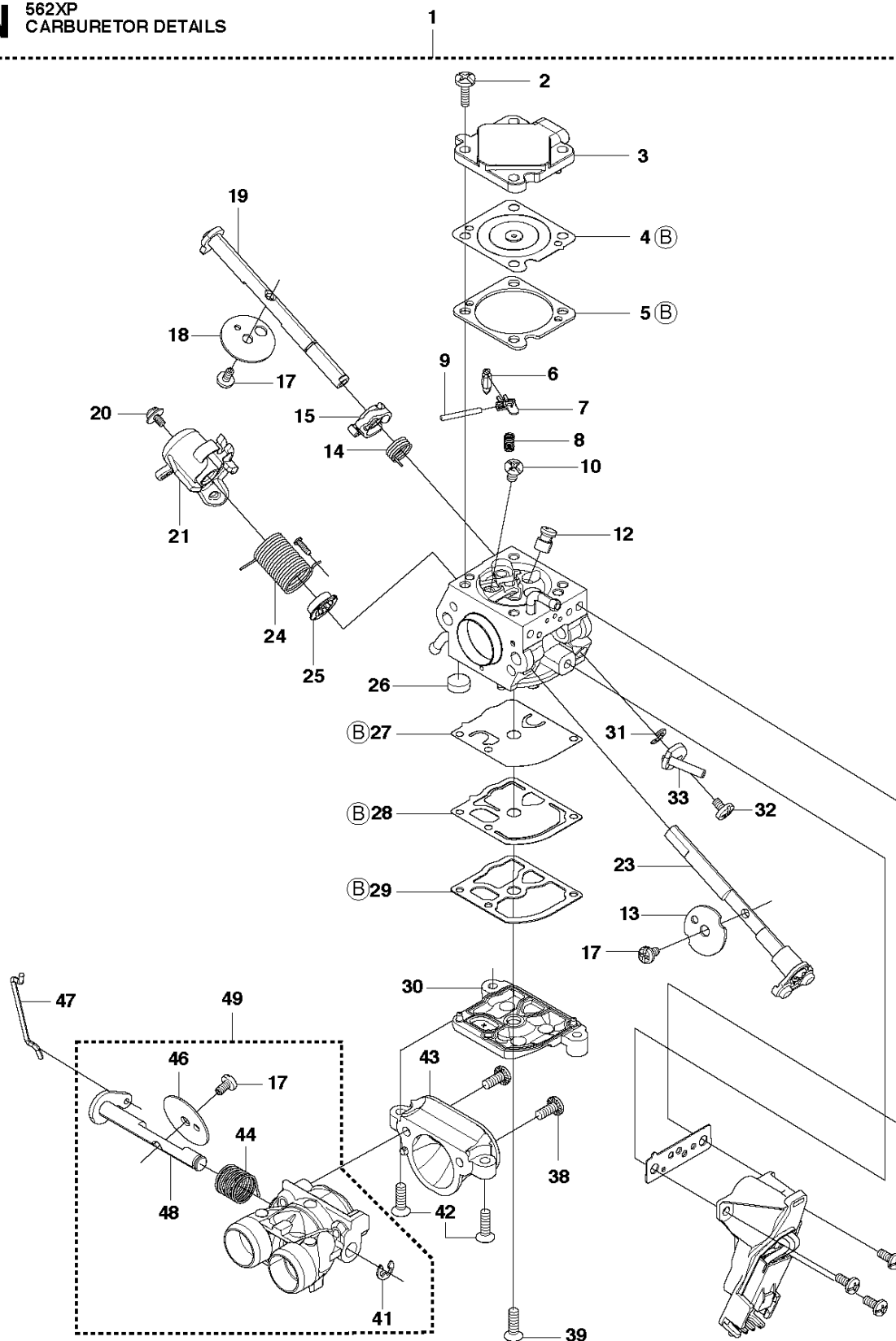
G 562XP
CARBURETOR & AIR FILTER

CARBURETOR & AIR FILTER

562 XP/XPG

Ref	Part No	Description	Remark	QTY	KIT
1	522 67 50-01	AIR FILTER ASSY	NYLON 80 µm black	1	
1	522 67 50-02	AIR FILTER ASSY	NYLON 44 µm yellow	1	
1	522 67 50-03	AIR FILTER ASSY	FELT white	1	
1	522 67 50-04	AIR FILTER ASSY	NYLON 25 µm orange	1	
2	525 39 79-05	FILTER HOLDER ASSY	XP	1	
2	525 39 79-06	FILTER HOLDER ASSY	XPG	1	
3	505 17 69-01	SHACKLE		1	2
4	510 01 72-02	CHOKE CONTROL ASSY		1	
5	505 15 62-01	SCREW		1	
6	525 58 81-01	SEALING		1	
7	503 93 66-01	PRIMER HOUSING		1	
8	503 20 25-50	SCREW IHSCM		2	
9	587 64 54-04	VENTILATING HOSE	s/n from 20154800001	1	9
9	589 35 71-01	VENTILATING HOSE	s/n up to - 20154799999	1	
10	579 19 41-01	CARBURETTOR	s/n up to - 20121401172 (ZAMA EL44)	1	
10	501 46 33-03	CARBURETTOR KIT	ZAMA140055A	1	
11	510 02 06-01	SCREW IHSCM		4	
12	505 16 52-01	FLANGE		1	
13	503 22 65-03	SQUARE NUT		2	12
14	583 96 41-01	INLET PIPE		1	
14	583 96 41-02	INLET PIPE	Cold resistant	1	
15	520 29 09-01	INTERMEDIATE WALL		1	
16	525 61 92-01	SEALING		1	
17	525 61 90-01	SEALING		1	
18	523 05 68-01	FUEL HOSE		1	
19	.	TBD	Download from your local supportsite		
20	577 53 64-01	WIRING ASSY	s/n from 20121401173 -	1	

N 562XP CARBURETOR DETAILS



Ⓑ Set of gaskets — 50

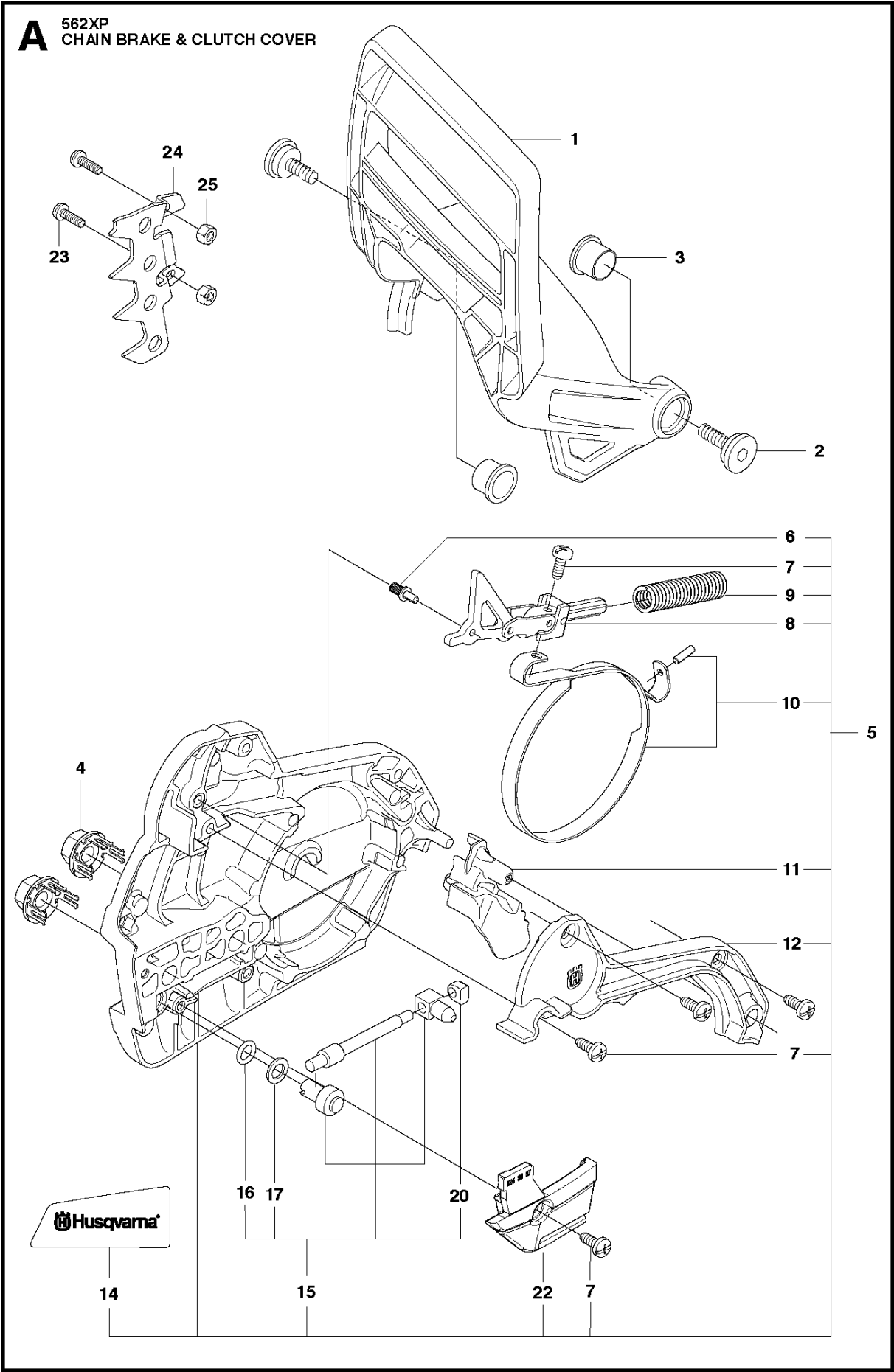
Firmware AutoTune

52

CARBURETOR DETAILS

562 XP/XPG

Ref	Part No	Description	Remark	QTY KIT	
1	579 19 41-01	CARBURETTOR	s/n up to - 20121401172 (ZAMA EL44)	1	
1	501 46 33-03	CARBURETTOR KIT	ZAMA140055A	1	
2	522 54 51-01	SCREW		4	1
3	522 51 72-01	COVER		1	1
4	522 51 74-01	DIAPHRAGM		1	1, 50
5	522 51 75-01	GASKET		1	1, 50
6	503 47 97-01	VALVE		1	1
7	503 66 59-01	LEVER		1	1
8	537 38 34-01	SPRING		1	1
9	503 48 00-01	PIN RETAINING SCREW		1	1
10	503 48 01-01	SCREW		1	1
12	576 41 42-01	MAIN NOZZLE		1	1
13	523 07 72-01	VALVE	s/n up to - 20121401172 (ZAMA EL44)	1	1
13	578 17 62-01	THROTTLE VALVE	s/n 20121401173 - 20141399999 (ZAMA EL46)	1	
13	583 97 47-01	THROTTLE VALVE	s/n from 2014140001 - (ZAMA EL48/140055A)	1	
14	522 51 87-01	SPRING		1	1
15	522 51 77-01	LEVER		1	1
17	503 48 18-01	SCREW		3	1
18	504 62 77-01	CHOKE VALVE		1	1
19	522 51 83-01	SHAFT ASSY		1	1
20	502 07 84-01	SCREW		1	1
21	522 51 78-01	THROTTLE LEVER		1	1
23	522 51 85-01	THROTTLE SHAFT		1	1
24	502 07 87-01	SPRING		1	1
25	502 07 98-01	COLLAR		1	1
26	503 53 57-01	STRAINER		1	1
27	537 38 31-01	DIAPHRAGM PUMP		1	1, 50
28	537 40 33-01	DIAPHRAGM		1	1, 50
29	537 02 01-01	GASKET		1	1, 50
30	575 54 43-01	COVER		1	1
31	504 02 67-01	CIRCLIP		1	1
32	503 47 90-01	SCREW		1	1
33	522 51 76-01	CHOKE LEVER		1	1
38	506 39 66-01	SCREW		5	1
39	522 51 81-01	SCREW		1	1
41	537 38 52-01	CLIP		1	1
42	522 51 80-01	SCREW		2	1
43	575 54 44-01	INLET		1	1
44	522 51 86-01	SPRING		1	1
46	537 17 70-01	VALVE		1	1
47	522 51 79-01	ROD		1	1
48	522 51 82-01	SHAFT ASSY		1	1
49	578 22 78-01	THROTTLE VALVE ASSY		1	1
50	522 51 89-01	KIT	B=set of gaskets	1	
52	.	TBD	Download from your local supportsite		

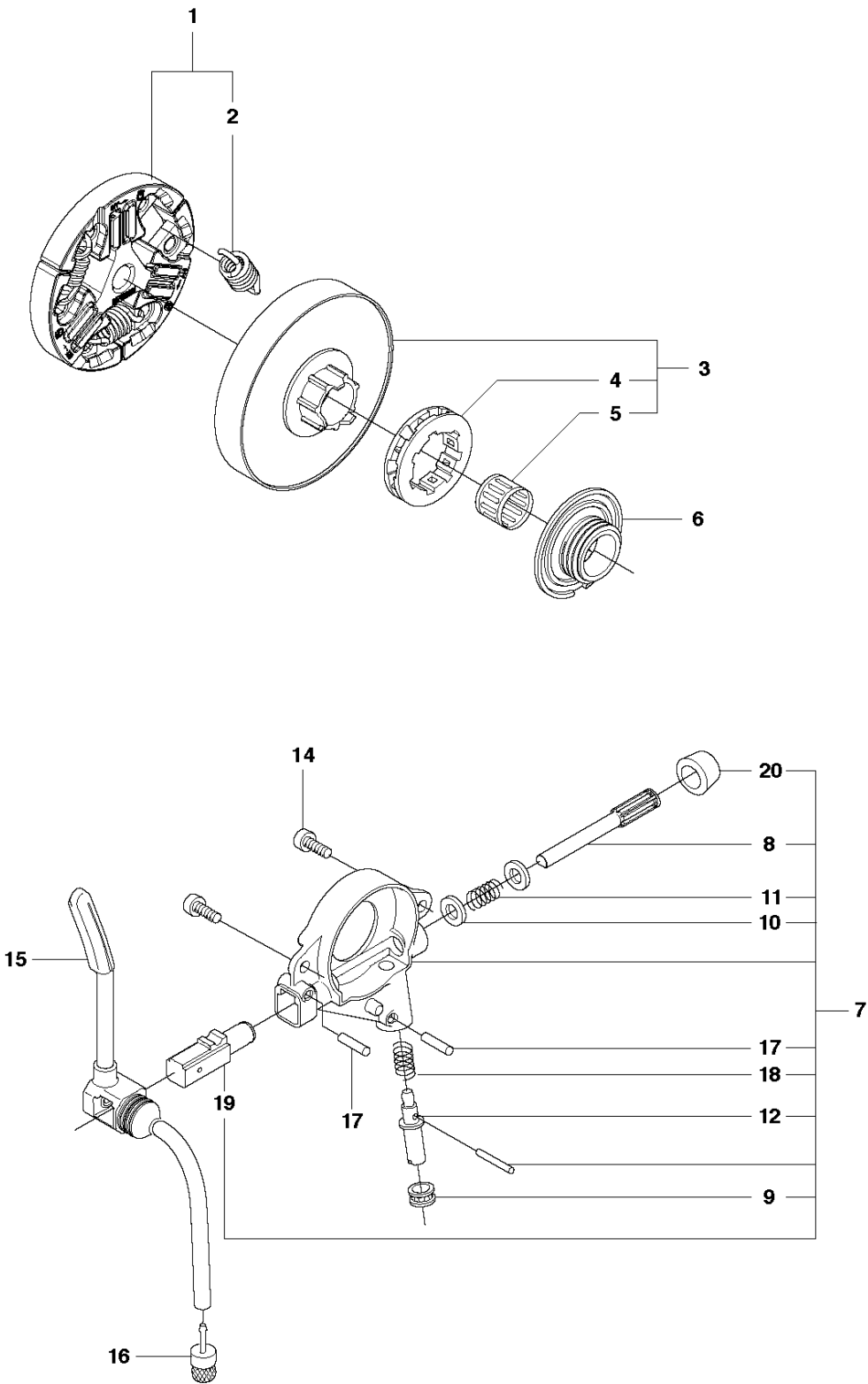


CHAIN BRAKE & CLUTCH COVER

562 XP/XPG

Ref	Part No	Description	Remark	QTY KIT	
1	525 25 06-02	HAND GUARD		1	
2	537 20 90-01	SCREW		2	
3	577 78 02-01	BUSHING		2	
4	505 19 73-01	NUT		2	
5	525 74 33-03	CLUTCH COVER ASSY		1	
6	503 75 18-01	PIN KNEE-JOINT		1	5
7	503 21 70-10	SCREW CCRPANT		5	5
8	505 19 93-01	KNEE JOINT ASSY		1	5
9	503 90 83-01	BRAKE SPRING		1	5
10	505 19 95-02	BRAKE BAND ASSY		1	5
11	505 20 16-01	GUARD		1	5
12	505 19 97-01	COVER		1	5
14	523 05 80-01	LABEL		1	5
15	575 26 04-02	CHAIN TENSIONER KIT		1	5
16	740 48 07-02	O-RING		1	15
17	503 23 00-63	WASHER		1	15
20	537 01 74-01	BEARING SLEEVE		1	15
22	525 38 87-01	CHAIN GUIDE		1	5
23	503 21 26-16	SCREW IHPANM		2	
24	577 97 52-01	SPIKE OUTER		1	
25	503 22 24-01	LOCK NUT		2	
28	503 23 00-85	WASHER		1	

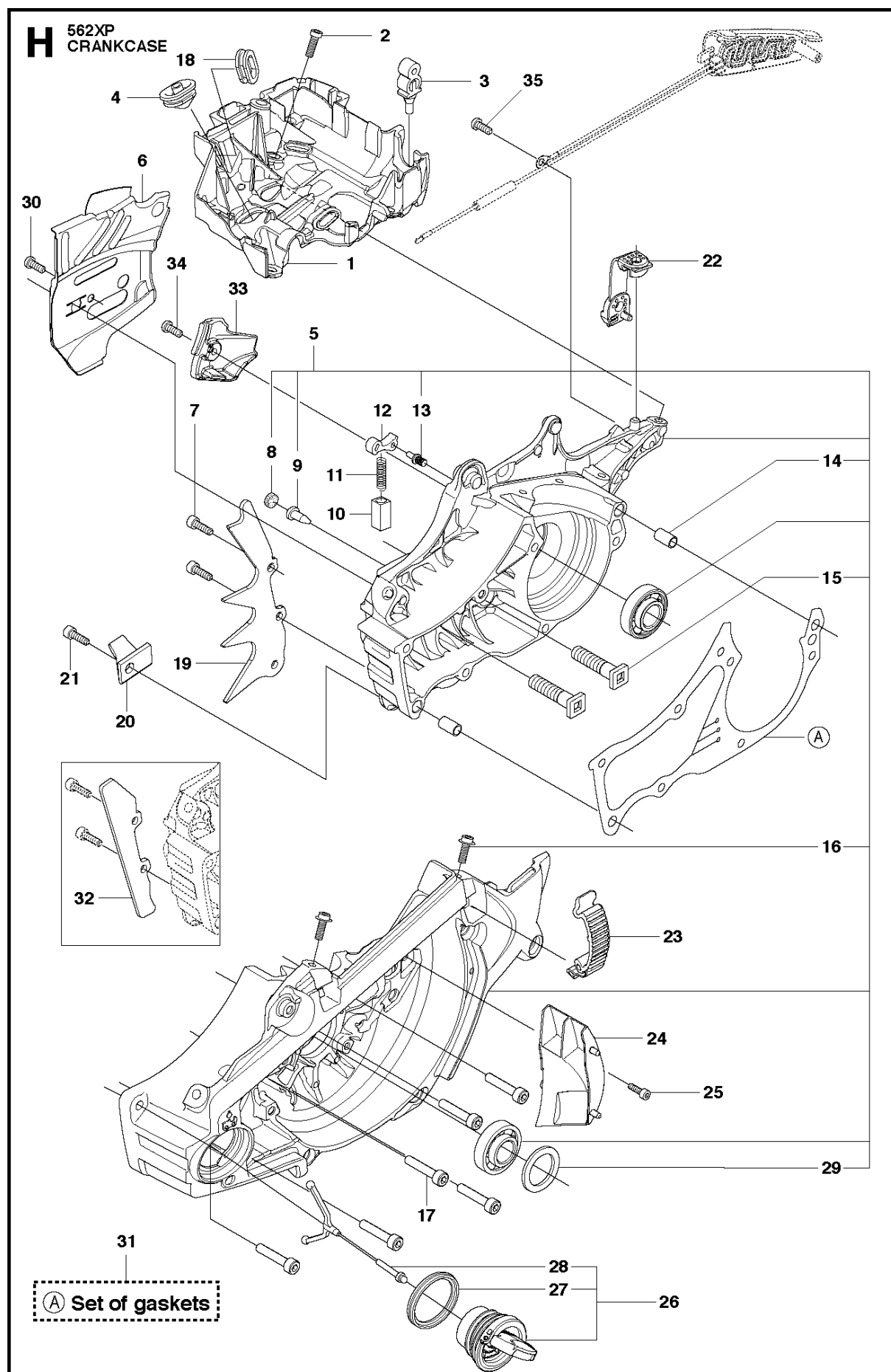
B 562XP
CLUTCH & OIL PUMP



CLUTCH & OIL PUMP

562 XP/XPG

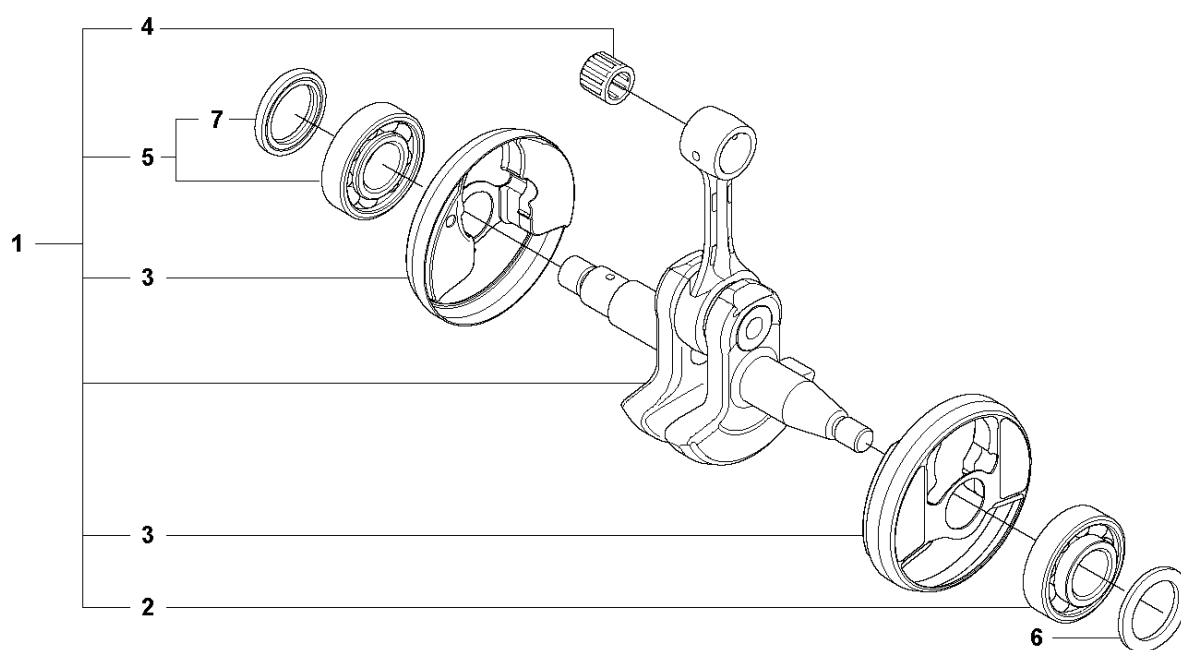
Ref	Part No	Description	Remark	QTY KIT	
1	589 80 90-01	CLUTCH ASSY		1	
2	502 16 47-01	CLUTCH SPRING	s/n from 20164100193 -	1	1
2	580 65 35-02	CLUTCH SPRING	s/n from 20133400001 - up to s/n 20164100192	3	1
3	575 26 10-03	CLUTCH DRUM		1	
3	575 26 10-04	CLUTCH DRUM	"3/8""x7"	1	
4	501 45 74-02	RIM		1	3
4	501 59 80-02	RIM	"3/8""x7"	1	3
5	503 25 34-01	NEEDLE BEARING		1	3
6	577 54 81-01	WORM WHEEL		1	
7	505 19 99-06	OIL PUMP ASSY		1	
8	505 20 02-03	PUMP PISTON		1	7
9	505 20 03-01	CASING		1	7
10	503 23 00-60	WASHER		2	7
11	503 89 16-01	SPRING		1	7
12	505 15 70-01	ADJUSTMENT SCREW		1	7
14	510 02 06-02	SCREW IHSCM		2	
15	575 84 78-01	OIL HOSE		1	
16	504 71 00-03	OIL PLUMMET		1	
17	720 12 33-00	PARALLEL PIN		2	7
18	503 89 15-01	SPRING		1	7
19	505 20 01-01	PUMP CYLINDER		1	7
20	503 62 49-03	SEALING PLUG		1	7



CRANKCASE

562 XP/XPG

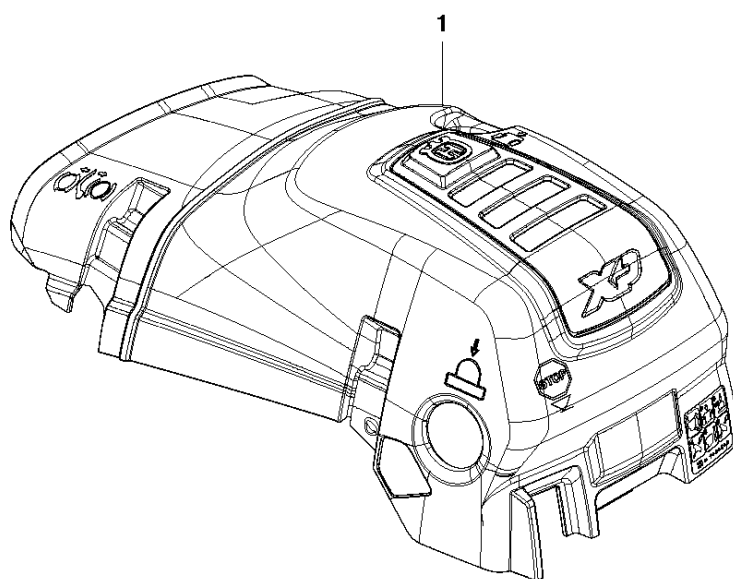
Ref	Part No	Description	Remark	QTY	KIT
1	505 15 86-01	CARBURETTOR		1	
2	503 20 02-16	SCREW IHSCFM		4	
3	503 86 93-01	CARBURETTOR		2	
4	581 55 92-01	BELLOWS		1	
5	575 38 02-18	CRANKCASE ASSY		1	
6	522 74 29-01	CHAIN GUIDE PLATE		1	
7	503 21 26-16	SCREW IHPANM		2	
8	537 40 35-01	FILTER		1	5
9	530 02 61-19	CHECK VALVE		1	5
10	537 21 07-01	SPRING GUIDE		1	
11	503 43 65-01	POSITION SPRING		1	
12	505 20 12-01	CATCH		1	
13	503 75 18-01	PIN KNEE-JOINT		1	5
14	501 27 08-01	GUIDE BUSHING		2	5
15	522 89 38-01	BAR BOLT		2	5
16	505 11 15-01	SCREW IHSCM		2	5
17	503 20 08-03	SCREW IHSCM		6	
18	537 08 83-01	GROMMET		1	
19	577 93 52-01	SPIKE		1	
20	522 89 39-01	CHAIN CATCHER		1	
21	503 21 79-20	SCREW IHSCT		1	
22	505 12 58-01	DEFLECTION LIMITER		1	
23	503 89 47-03	SNAP		3	
24	520 29 12-01	AIR NOZZLE		1	
25	510 02 06-01	SCREW IHSCM		1	
26	522 62 00-01	TANK CAP ASSY		1	
27	537 21 50-01	SEALING		1	26
28	503 57 89-01	HOLDER		1	26
29	525 39 12-01	RADIAL SEAL		2	5
30	525 88 74-01	SCREW CITXPANT		1	
31	575 27 00-03	GASKET KIT	A=set of gaskets	1	
32	574 88 98-01	ENCLOSED KIT		1	
33	577 38 68-01	CHAIN GUIDE		1	
34	525 88 74-01	SCREW CITXPANT		1	
35	526 22 18-01	SCREW CITXPANT		1	

E 562XP
CRANKSHAFT

CRANKSHAFT

562 XP/XPG

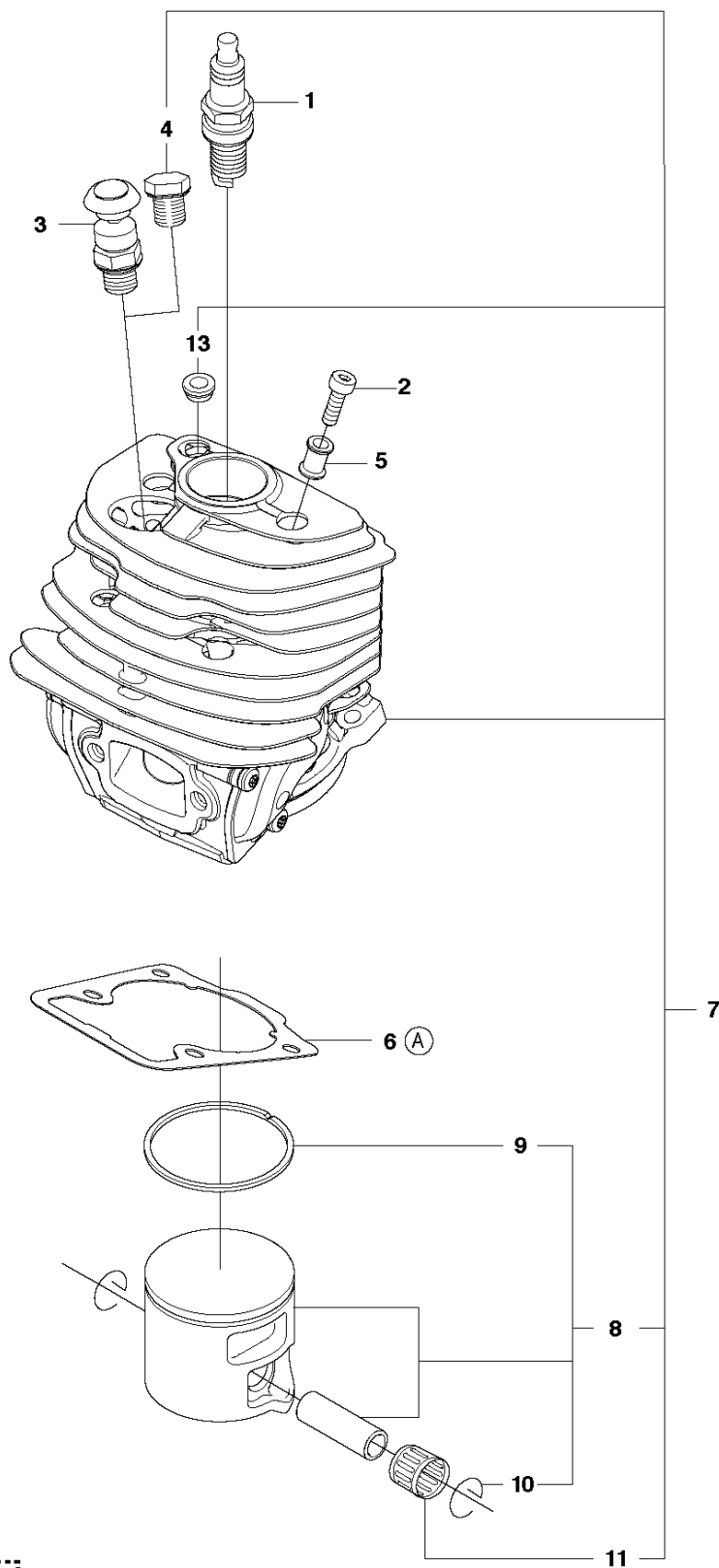
Ref	Part No	Description	Remark	QTY KIT	
1	575 54 52-15	CRANKSHAFT ASSY		1	
2	505 13 35-03	BALL BEARING		1	1
3	505 13 36-01	CUP		2	1
4	503 25 63-02	NEEDLE BEARING		1	1
5	525 43 42-03	BALL BEARING		1	1
6	525 39 12-01	RADIAL SEAL		1	
7	505 41 61-01	RADIAL SEAL		1	1, 5

C 562XP
CYLINDER COVER

CYLINDER COVER

562 XP/XPG

Ref	Part No	Description	Remark	QTY KIT	
1	587 24 87-02	CYLINDER COVER ASSY		1	
2	587 14 95-01	LABEL		1	1

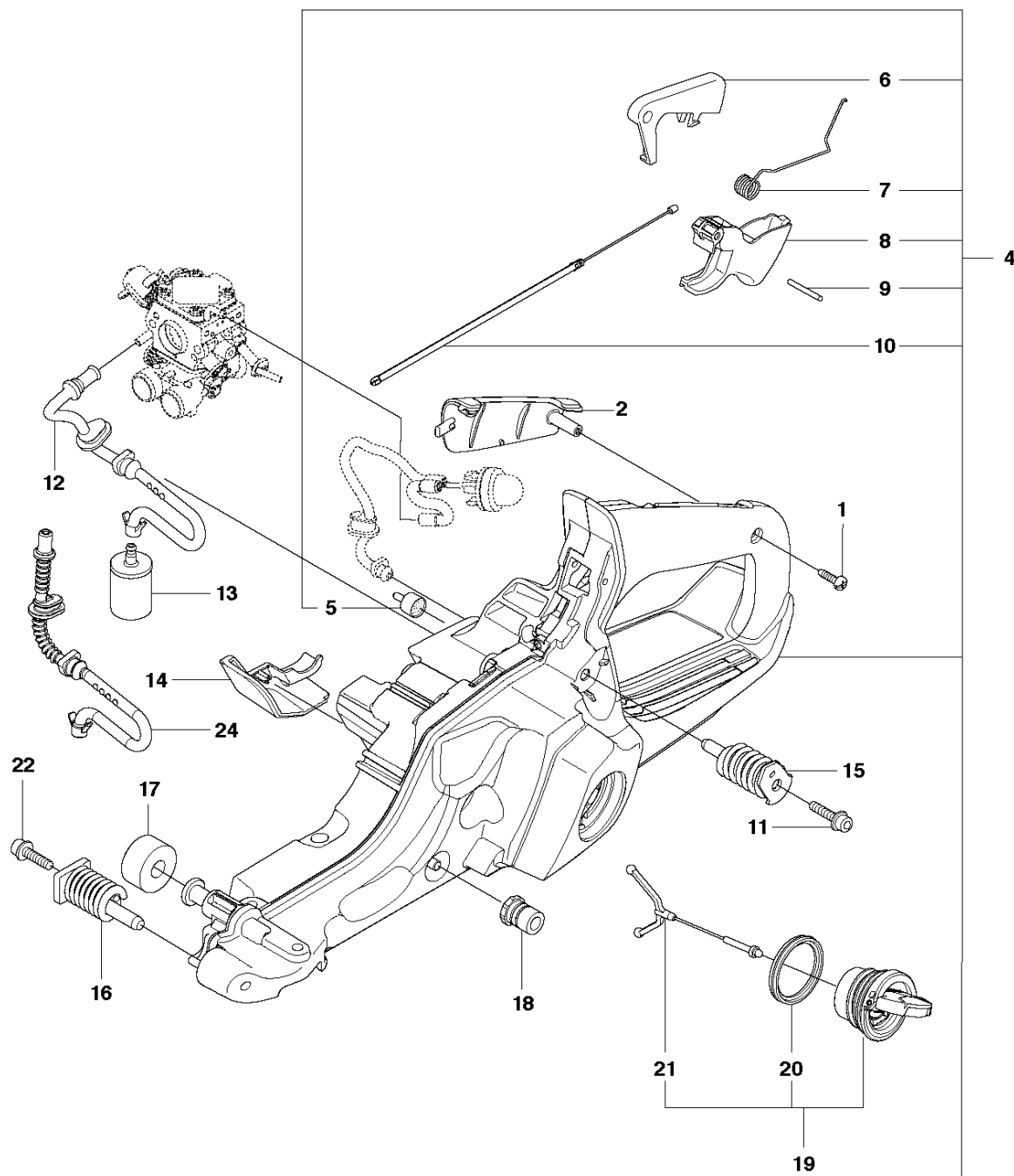
D 562XP
CYLINDER PISTON

(A) Set of gaskets

CYLINDER PISTON

562 XP/XPG

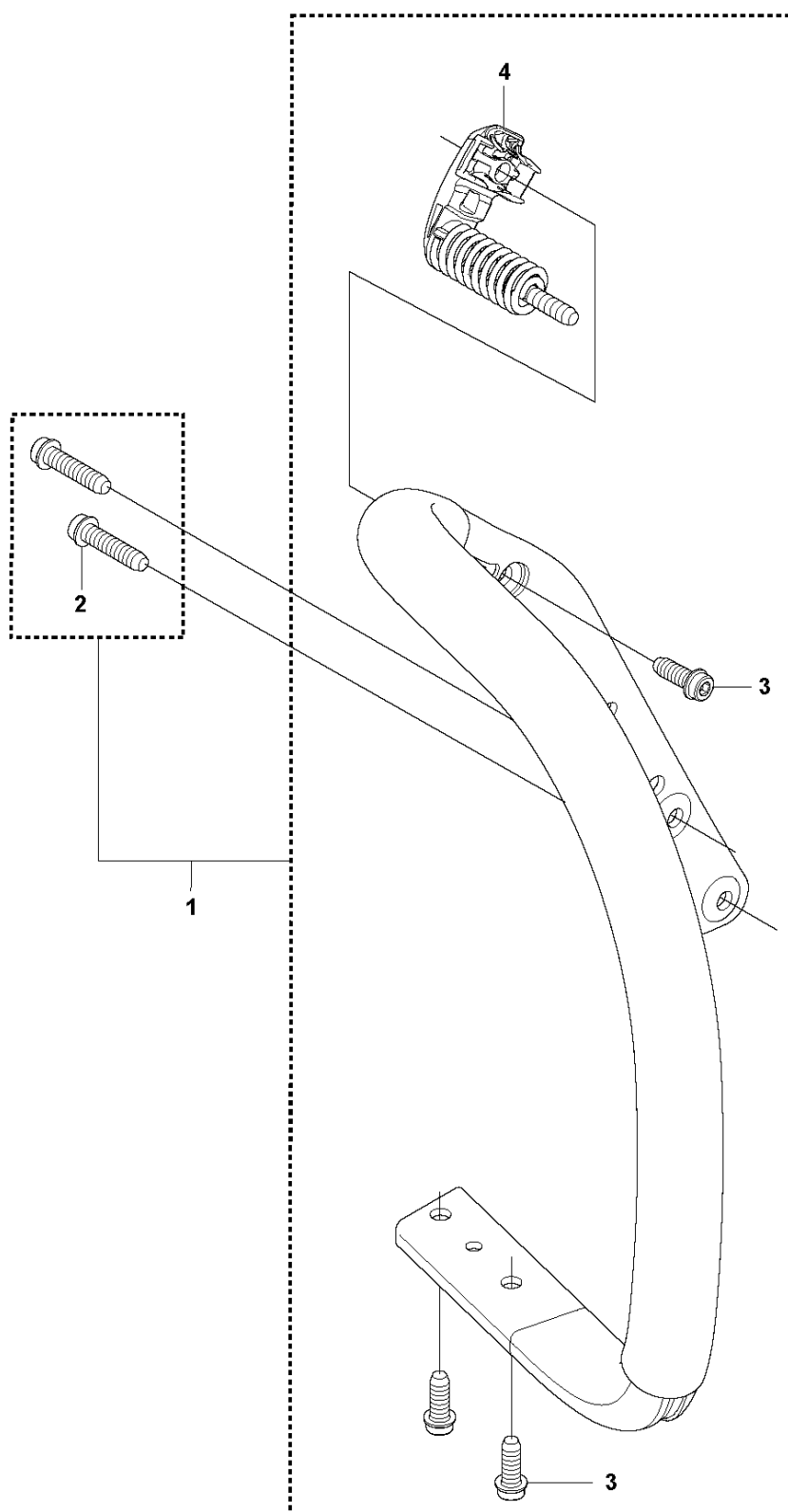
Ref	Part No	Description	Remark	QTY KIT	
1	531 00 86-15	SPARK PLUG		1	
2	725 53 39-55	SCREW IHSCM		4	
3	575 27 69-01	DECOMPRESSION VALVE		1	
4	503 55 22-01	PLUG		1	
5	576 71 76-02	SLEEVE		4	
6	510 16 49-01	GASKET		1	12
7	575 35 58-05	CYLINDER ASSY		1	
8	584 80 78-06	PISTON ASSY		1	7
9	505 21 57-01	PISTON RING		1	8, 7
10	737 44 10-00	SNAP RING		2	8, 7
11	503 25 63-02	NEEDLE BEARING		1	7
12	575 27 00-03	GASKET KIT	A=set of gaskets	1	
13	520 29 11-01	BUSHING		1	7

J 562XP
FUEL TANK

FUEL TANK

562 XP/XPG

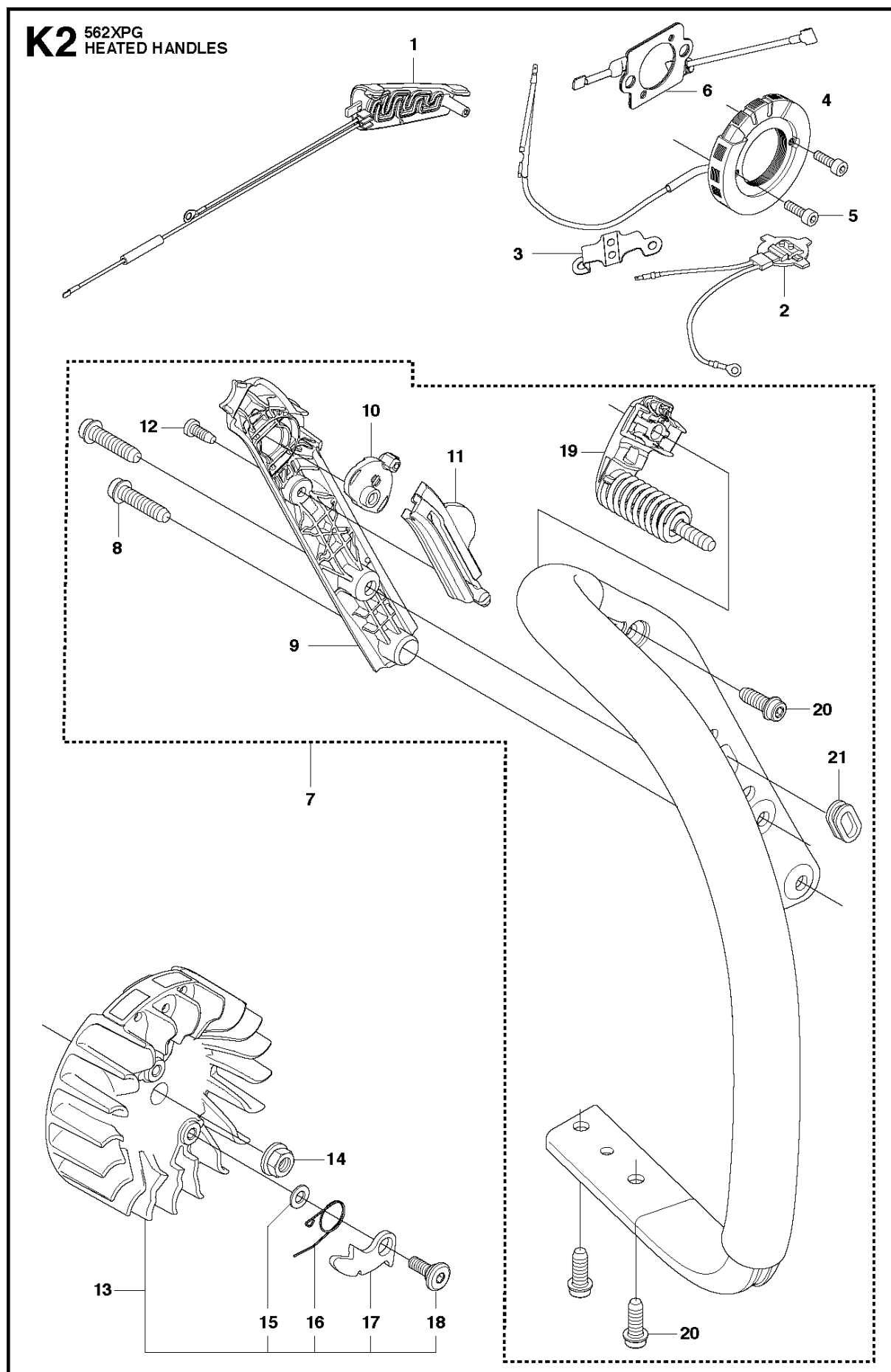
Ref	Part No	Description	Remark	QTY KIT	
1	503 21 28-13	SCREW CCRPANT		1	
2	504 10 63-01	HANDLE INSERT		1	
4	575 38 22-05	FUEL TANK ASSY		1	
5	537 35 95-01	TANK VENT ASSY		1	4
6	544 09 98-01	THROTTLE LOCKOUT		1	4
7	544 09 99-01	SPRING		1	4
8	505 15 77-01	THROTTLE		1	4
9	720 18 25-20	PARALLEL PIN		1	4
10	521 88 79-01	THROTTLE CABLE ASSY		1	
11	503 21 88-74	SCREW IHSCT		1	
12	573 99 35-03	FUEL HOSE		1	
13	503 44 32-01	FILTER		1	
14	505 16 59-01	COVER	not XPW	1	
15	586 31 21-01	ANTIVIBRATION ELEMENT		1	
16	505 12 87-01	ANTIVIBRATION ELEMENT		1	
17	523 08 55-01	DEFLECTION LIMITER		1	
18	501 00 76-01	LATERAL SUPPORT		1	
19	522 62 00-01	TANK CAP ASSY		1	
20	537 21 50-01	SEALING		1	19
21	503 57 89-01	HOLDER		1	19
22	503 21 88-76	SCREW IHSCT		1	
23	577 84 43-01	DECAL		1	4
24	577 50 41-01	FUEL HOSE		1	

K1 562XP
HANDLE

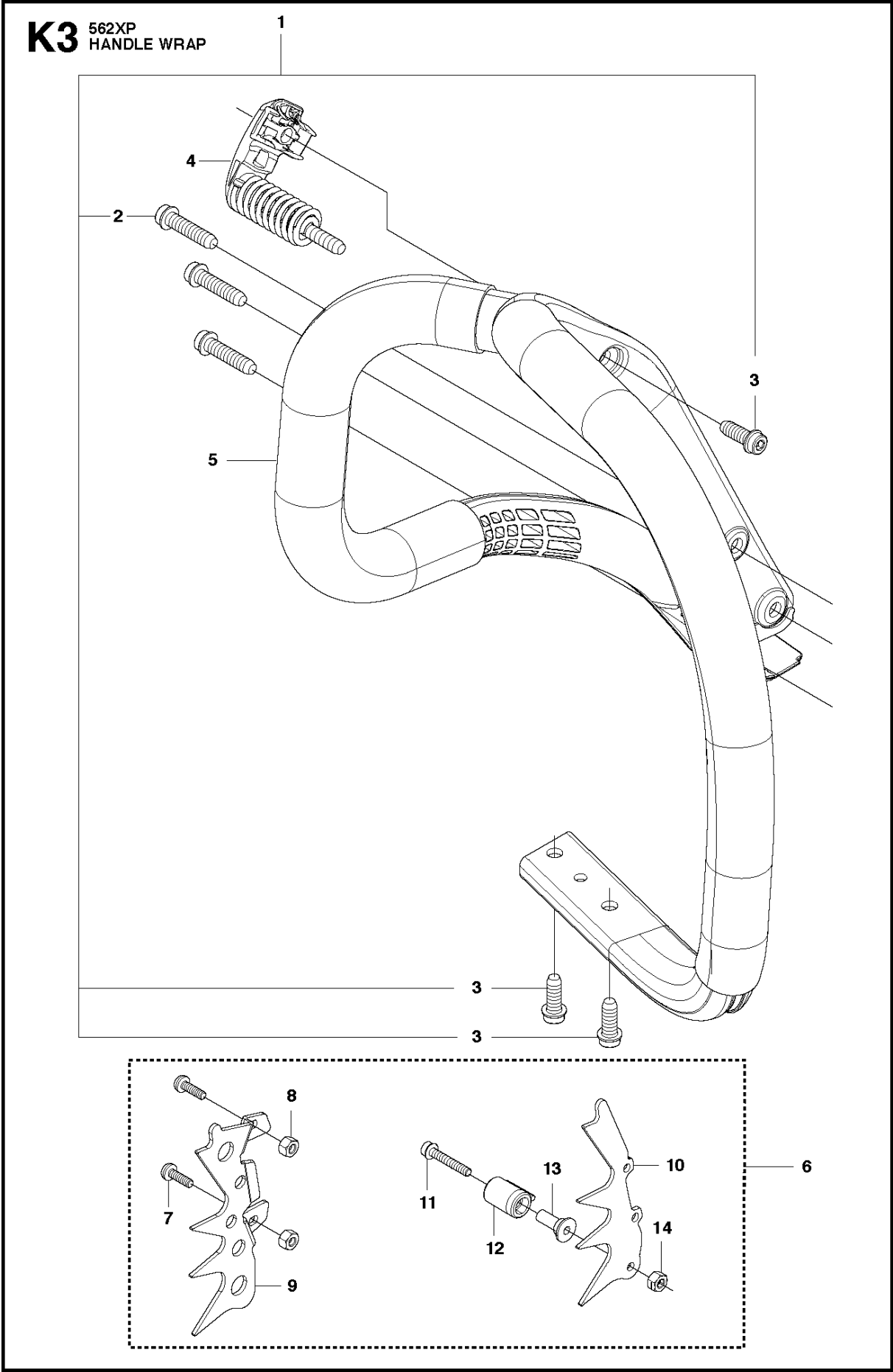
HANDLE

562 XP/XPG

Ref	Part No	Description	Remark	QTY KIT	
1	575 38 89-01	FRONT HANDLE		1	
2	503 21 88-76	SCREW IHSCT		2	1
3	503 21 88-72	SCREW IHSCT		3	1
4	505 12 97-02	ANTIVIBRATION ELEMENT		1	1

K2 562XPG
HEATED HANDLES

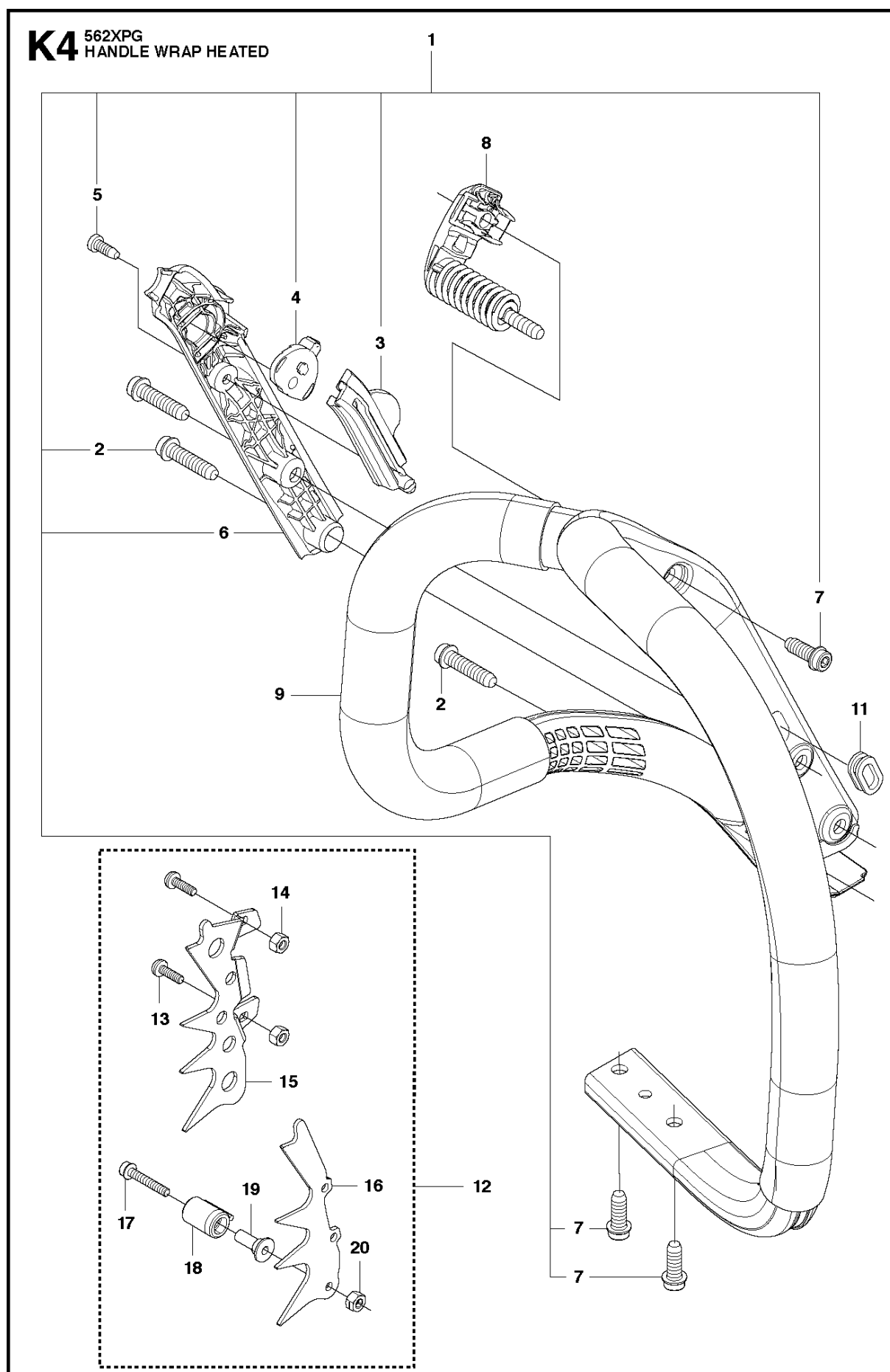
Ref	Part No	Description	Remark	QTY KIT	
1	522 74 19-01	HANDLE INSERT		1	
2	522 66 58-01	THERMOSTAT ASSY		1	
3	537 21 08-01	RETAINER		1	
4	522 61 14-01	GENERATOR STATOR		1	
5	510 02 06-02	SCREW IHSCM		2	
6	522 63 01-01	FOIL ELEMENT		1	
7	575 38 89-02	FRONT HANDLE		1	
8	503 21 88-76	SCREW IHSCT		2	7
9	505 15 74-03	COVER		1	7
10	537 25 25-01	HANDLE		1	7
11	510 09 78-01	CONTACT PLATE		1	7
12	503 21 28-13	SCREW CCRPANT		1	7
13	504 87 24-02	FLYWHEEL ASSY		1	
14	503 22 04-01	NUT		1	
15	503 23 00-42	WASHER		2	13
16	501 67 35-01	SPRING		2	13
17	501 67 32-01	PAWL		2	13
18	501 81 99-01	SCREW		2	13
19	505 12 97-02	ANTIVIBRATION ELEMENT		1	7
20	503 21 88-72	SCREW IHSCT		3	7
21	537 08 83-01	GROMMET		1	7



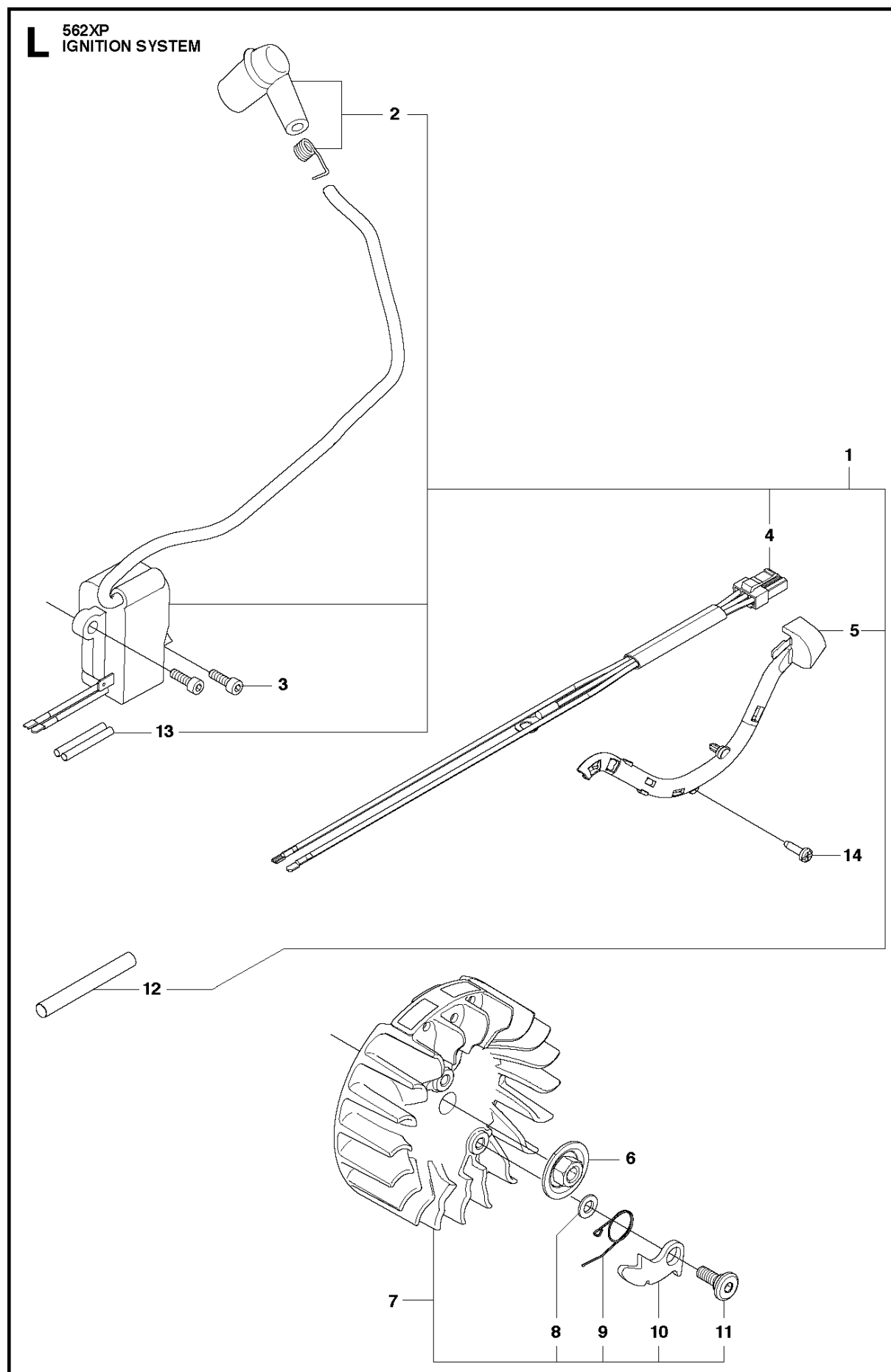
HANDLE WRAP

562 XP/XPG

Ref	Part No	Description	Remark	QTY KIT	
1	576 94 51-01	HANDLE KIT	Only screws	1	
2	503 21 88-76	SCREW IH SCT		3	1
3	503 21 88-72	SCREW IH SCT		2	1
3	503 21 88-72	SCREW IH SCT		1	5
4	505 12 97-02	ANTIVIBRATION ELEMENT		1	5
5	505 15 69-01	HANDLE	incl. 5743863-01	1	
6	576 87 30-02	SPIKE		1	
7	503 21 26-16	SCREW IHPANM		2	6, 1
8	503 22 24-01	LOCK NUT		2	6
9	577 97 63-01	SPIKE OUTER	Spike Wrap	1	6
10	577 97 61-01	SPIKE	Spike Wrap	1	6
11	503 20 07-80	SCREW IHSCFM		1	6
12	537 02 44-01	WEAR PROTECTION		1	6
13	537 08 92-01	CHAIN CATCHER		1	6
14	503 22 24-01	LOCK NUT		1	6



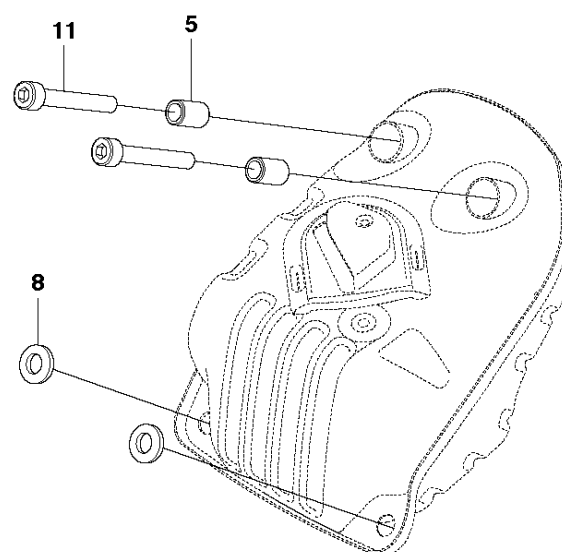
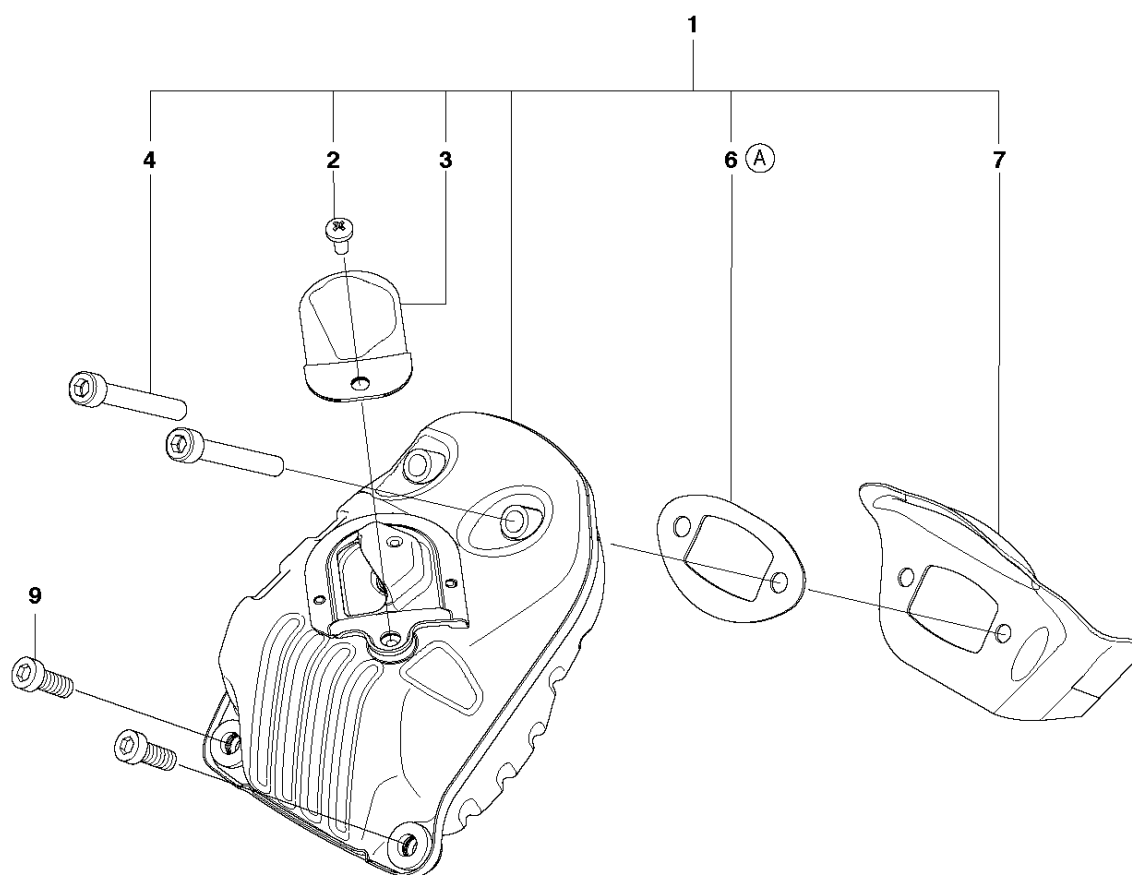
Ref	Part No	Description	Remark	QTY KIT	
1	576 94 51-02	HANDLE KIT		1	
2	503 21 88-76	SCREW IH SCT		3	1
3	510 09 78-01	CONTACT PLATE		1	1
4	537 25 25-01	HANDLE		1	1
5	503 21 28-13	SCREW CCRPANT		1	1
6	505 15 74-03	COVER		1	1
7	503 21 88-72	SCREW IH SCT		2	1
7	503 21 88-72	SCREW IH SCT		1	9
8	505 12 97-01	ANTIVIBRATION ELEMENT		1	9
9	505 15 69-02	HANDLE	incl. 5743863-01	1	
11	537 08 83-01	GROMMET		1	9
12	576 87 30-02	SPIKE		1	
13	503 21 26-16	SCREW IHPANM		2	12, 1
14	503 22 24-01	LOCK NUT		2	12
15	577 97 63-01	SPIKE OUTER		1	12
16	577 97 61-01	SPIKE		1	12
17	503 20 07-80	SCREW IHSCFM		1	12
18	537 02 44-01	WEAR PROTECTION		1	12
19	537 08 92-01	CHAIN CATCHER		1	12
20	503 22 24-01	LOCK NUT		1	12



IGNITION SYSTEM

562 XP/XPG

Ref	Part No	Description	Remark	QTY KIT	
1	522 79 51-06	IGNITION MODULE ASSY	s/n up to - 20121401172 (14MHz)	1	
1	581 72 34-01	IGNITION MODULE ASSY	s/n from 20121401173 - (8MHz)	1	
2	501 48 54-04	SPARK PLUG CAP ASSY		1	1
3	503 20 02-20	SCREW IHSCFM		2	
4	575 43 06-01	WIRING ASSY	s/n up to - 20121401172 (14MHz)	1	
4	577 96 76-01	WIRING ASSY	s/n from 20121401173 - (8MHz)	1	1
5	505 17 82-01	CABLE HOLDER		1	1
6	585 32 18-01	NUT		1	
7	504 87 24-01	FLYWHEEL ASSY	XP	1	
7	504 87 24-02	FLYWHEEL ASSY	XPG	1	
8	503 23 00-42	WASHER		2	
9	501 67 35-01	SPRING		2	
10	501 67 32-01	PAWL		2	
11	501 81 99-01	SCREW		2	
12	504 04 35-05	CABLE COVER		1	1
13	503 23 85-01	SHRINKAGE HOSE		2	1
14	525 88 74-01	SCREW CITXPANT		1	

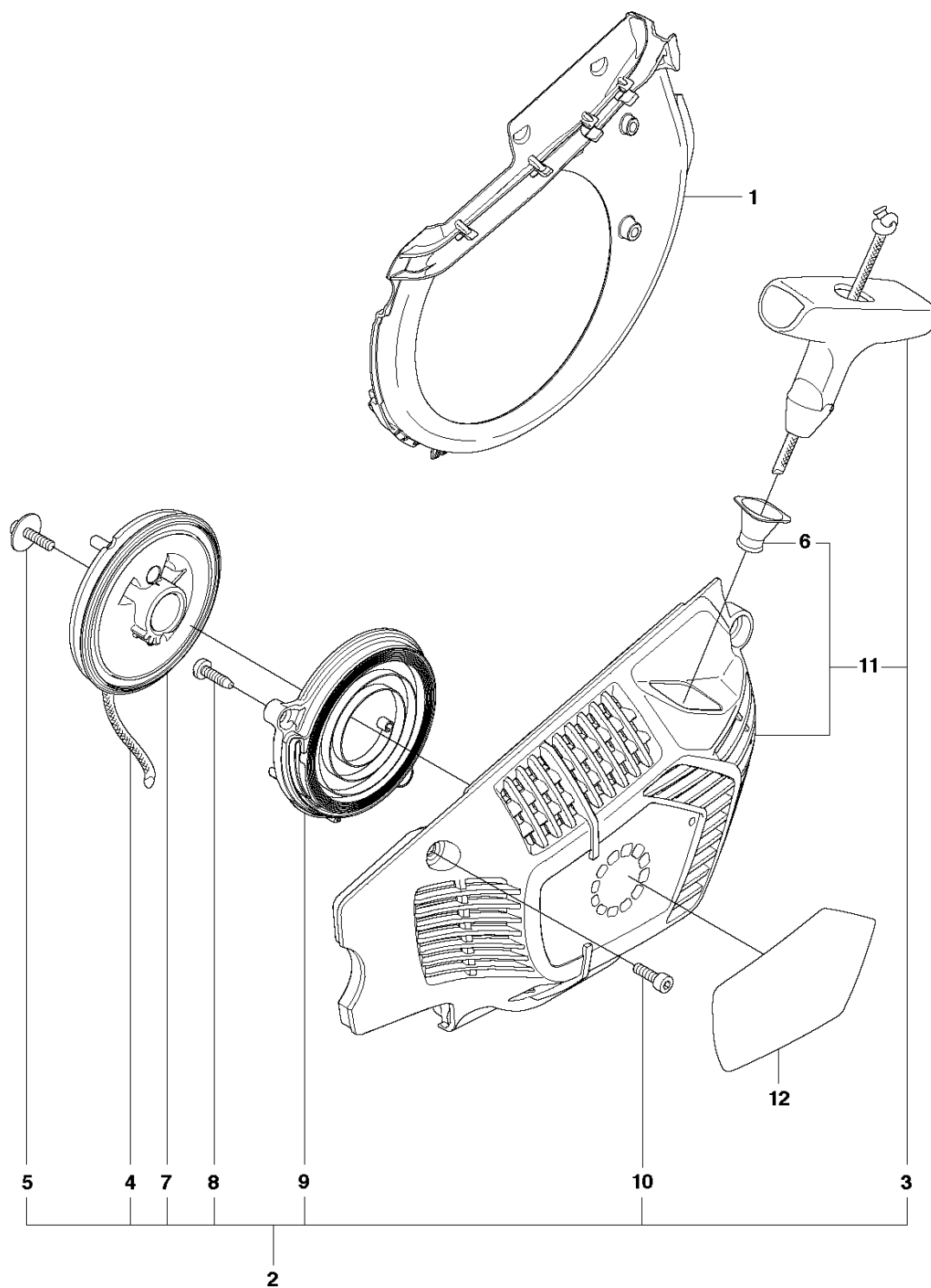
F 562XP
MUFFLER

10
(A) Set of gaskets

MUFFLER

562 XP/XPG

Ref	Part No	Description	Remark	QTY KIT	
1	581 91 48-01	MUFFLER KIT		1	
2	724 12 87-59	SCREW CRPANM		1	1
3	505 17 13-01	SPARK ARRESTER		1	1
4	725 53 80-55	SCREW IHSCM	s/n from 20133400001 -	2	1
5	577 65 63-01	SLEEVE	s/n up to - 20133399999	2	
6	581 91 85-01	GASKET		1	1, 10
7	585 17 87-01	HEAT DEFLECTOR		1	1
8	577 90 22-01	WASHER	s/n up to - 20133399999	2	
9	503 20 73-20	SCREW IHSCM		2	
10	575 27 00-03	GASKET KIT	A=set of gaskets	1	
11	725 53 76-55	SCREW IHSCM	s/n up to - 20133399999	2	1

M 562XP
STARTER

STARTER

562 XP/XPG

Ref	Part No	Description	Remark	QTY KIT	
1	505 15 75-01	AIR CONDUCTOR		1	
2	505 15 92-04	STARTER ASSY		1	
3	537 23 25-01	STARTER HANDLE		1	2
4	505 30 51-25	STARTER CORD		1	2
5	503 20 52-16	SCREW IHSCT		1	2
6	537 28 32-01	REINFORCEMENT SLEEVE		1	2, 11
7	505 15 81-01	STARTER PULLEY ASSY		1	2
8	503 21 28-13	SCREW CCRPANT		2	2
9	505 15 79-02	SPRING CASSETTE ASSY		1	2
10	544 08 03-01	SCREW		4	2
11	505 15 91-02	STARTER HOUSING		1	2
12	523 03 56-05	LABEL	XP	1	
12	523 03 56-06	LABEL	XPG	1	

Illustrated Parts List - IPL Update



Product Name(s)

H562XP/XPG

Description of change

1. New Crankshaft 575 54 52-15 with new ball bearings. New ball bearings with improved durability.
2. New Ball bearings 525 43 42-03 and 505 13 35-03 with improved durability.
3. New Crankcase, assy 575 38 02-18 with new ball bearings. The Clutch side of the crankcase is made of Aluminium, which will increase the durability.
4. New Screw 510 02 06-02 for oil pump. This screw has a Micro coating, Dri Loc added for sealing. This due to the screw holes for the oil pump goes straight through the new crankcase.
5. A New Clutch, assy kit 589 80 90-01 with increased lifetime has been introduced. This kit consists of Clutch, assy and an instruction.

The Old spring 580 65 35-02 **can't** be used on the New Clutch 589 80 90-01. The New spring 502 16 47-01 **can't** be used on the Old Clutch 574 23 61-04.
6. A New Air filter, 522 67 50-04 has been introduced. This air filter has a new filter fabric with 25 µm. The new filter has an orange color.
The filter has replaced the 44 µm filter on PNC:s 562XP/XPG: 966 56 99, 966 57 01 and 966 57 05.
44 µm filter remains as spare part.

Comments

This update is fully exchangeable except for the Clutch spring. The Old spring 580 65 35-02 **can't** be used on the New Clutch 589 80 90-01 and The New spring 502 16 47-01 **can't** be used on the Old Clutch 574 23 61-04.

Introduced from

Serial number / Date	Remark
s/n 20162400208	Valid for Bearings and Crankshaft.
s/n 20164300001	Valid for Crankcase assy. and Screw IHSCM.
s/n 20164100193	Valid for Clutch assy.
s/n 20164300001	Valid for Air filter.

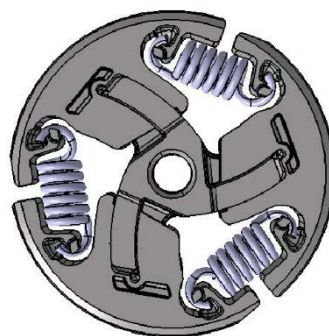
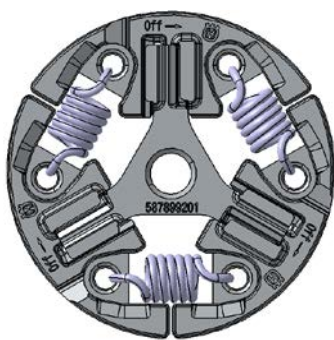
IPL updates

Page Title	Ref. no	New part no	Name	Excl. part no.	Remark
Crankshaft	1	575 54 52-15	Crankshaft assy	575 54 52-11	
	2	505 13 35-03	Ball bearing	505 13 35-02	
	3	525 43 42-03	Ball bearing	525 43 42-02	
Crankcase	5	575 38 02-18	Crankcase, assy	575 38 02-13	
Carburetor & Air filter	1	522 67 50-04	Air filter		New spare part.
Clutch & Oil pump	1	589 80 90-01	Clutch assy, kit	574 23 61-04	
	2		Clutch spring	580 65 35-02	Remain as spare part only for the old Clutch 574 23 61-04.
	2	502 16 47-01	Clutch spring		New spare part only for new Clutch 589 80 90-01.
	14	510 02 06-02	Screw IHSCM	510 02 06-01	Remain as spare part.

5. Clutch kit.

New version.

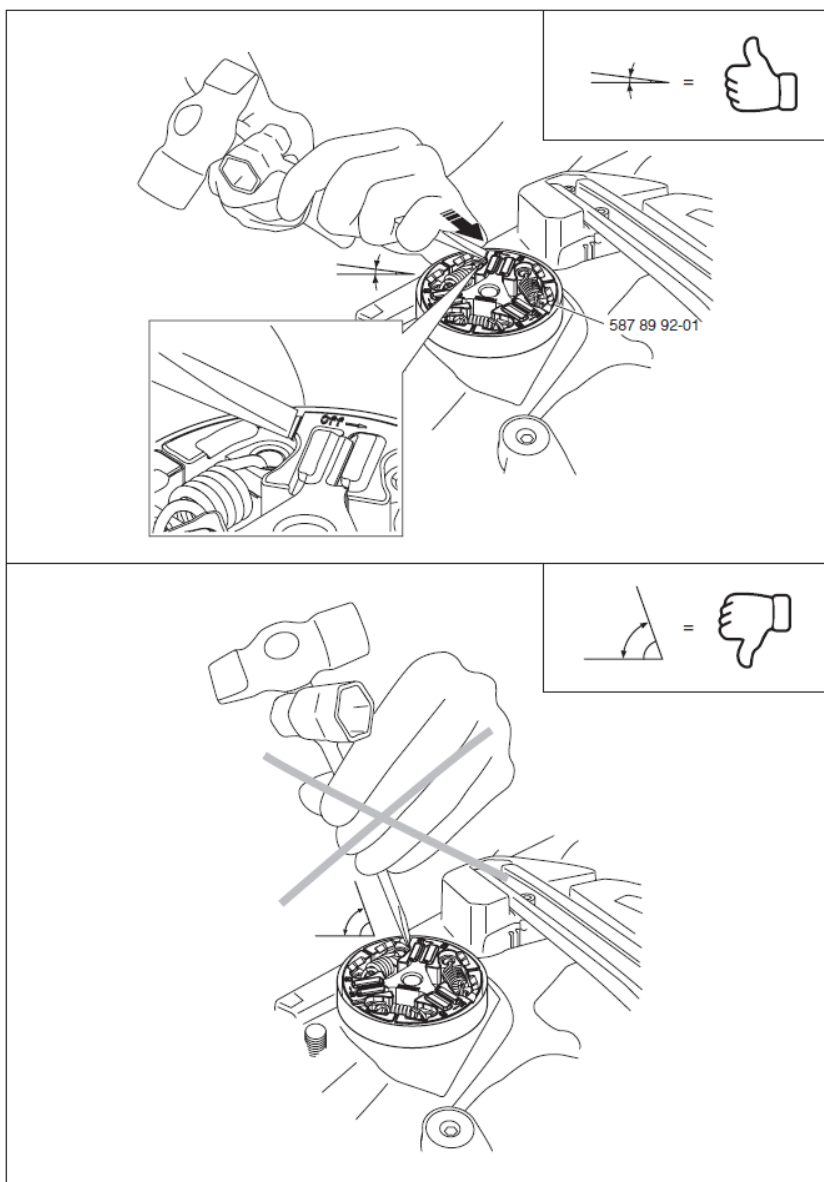
Old version.



589 80 90-01

574 23 61-04

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589 80 91-01